# Tropel® FlatMaster® MSP-DH Surface Metrology System

Advanced Optical Measurement System for Flatness, Parallelism and Height/Depth



Corning introduces the dual-head Tropel® FlatMaster® MSP-DH Optical Metrology System; a non-contact frequency scanning interferometer that simultaneously measures both sides of precision parts. This system provides measurement results for absolute thickness, depth, height, parallelism and flatness. Complex parts are fully characterized with submicron accuracy in just seconds!



#### **Key Benefits**

- Improves product quality, manufacturing yield and throughput
- Lowers manufacturing costs
- Increases process understanding and reduces time to market
- Increases customer satisfaction

#### **Powerful**

- Measure two opposing surfaces of a single part simultaneously
- Full-surface characterization in seconds
- Absolute thickness, relative height, depth, flatness and parallelism of multiple regions on opposing sides

#### Flexible

- Fast and easy programming setup
- Measures a variety of surface types and finishes
- Suitable for production, quality control or R&D applications

### Easy to Use

- Load parts with little or no fixturing
- Intuitive recipe-driven measurements

# Tropel<sup>®</sup> FlatMaster<sup>®</sup> MSP-DH System Specifications

### **Performance**

 Flat Master MSP-DH 40
 Flat Master MSP-DH 150

 Field of view
 43 mm (1.7 in)
 150 mm (5.9 in)

 Z-Resolution
 1 nm (0.04 μin)
 1 nm (0.04 μin)

 Lateral resolution
 0.04 mm (0.0016 in)
 0.15 mm (0.006 in)

 Maximum Part Thickness
 Up to 50 mm (2.0 in)
 Up to 300 mm (11.8 in)

Measurement methodFrequency Scanning InterferometryMeasurement time30 seconds typicalMeasured data pointsup to 3.0 million per measurementMaterialsMetals, glass, polymers, ceramics, and many othersSurfacesFine-ground, lapped, polished, super-finished and others

### **Accuracy and Repeatability**

 Flatness
 60 nm (2.4 μin)
 20 nm (0.8 μin)

 Parallelism
 100 nm (4.0 μin)
 20 nm (0.8 μin)

 Depth/Height/Thickness
 50 nm + 30 nm per mm step height
 100 nm (4.0 μin)

# **Tropel Metrology Software (TMS™)**

Standard Parameters Flatness, depth/height, parallelism, line profile, surface profile

User-defined Report Layouts User-configurable including: OpenGL® 3-D, 2-D, line trace (X/Y, radial, circular), color contour,

isometric, histogram, user-defined tolerances, pass/fail criteria

Data Management Available in report layouts, also MS Access® database, MS Excel®, CSV and serial port, optional

export to industry standard database formats

# **Environmental and Facility**

Femperature 15 °C to 25 °C (59 °F to 77 °F)

Rate of temperature change < 1.0 °C per hour

Vibration Isolation Passive isolation included

Humidity 5% to 95% relative humidity, non-condensing

Power 100-240 VAC, 50/60 Hz, 4 Amp

Air/Vacuum None required

System Dimensions (W x D x H) 160 cm x 103 cm x 150 cm (63 in x 40 in x 59 in)

System Weight 390 kg (860 lb)

This product is covered by one or more U.S. patents. All specifications are subject to change.

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FlatMaster MSP-DH 300

305 mm (12.0 in)

1 nm (0.04 µin)

o.17 mm (o.oo7)

Up to 300 mm (11.8 in)

For more information about the FlatMaster® MSP System, or any of the other Tropel® Metrology Instruments, please contact:

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<sup>\*</sup> Refers to instrument limited Accuracy and Repeatability (10) as based on measurement of traceable artifact