Product Information

Benefits
Corning builds on more than 40 years of ceramic material and process knowledge with its fast light-off substrates. Through a unique material design that significantly reduces mass, FLORA® substrates can reach operating temperature more quickly than our standard Celcor® substrates to lower cold-start emissions. Discover best-in-class technical expertise from the company that invented cellular ceramic substrates and sets the standard for catalytic converters worldwide.

• Excellent time to light-off performance to meet stringent HC emissions requirements
• Designed to facilitate on-wall coating to help maximize catalytic performance
• Can lower system cost by reducing precious metal use
• Improves fuel efficiency

Applications
• Close-coupled for light-duty gasoline
• DOC and LNT for light-duty diesel

Product Attributes

<table>
<thead>
<tr>
<th>Product [cpsi/web]</th>
<th>Open Frontal Area [%]</th>
<th>Back Pressure [kPa]</th>
<th>Time to light-off [s]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Celcor 600/3</td>
<td>83.6</td>
<td>2.0</td>
<td>55.5</td>
</tr>
<tr>
<td>FLORA 600/3</td>
<td>83.6</td>
<td>2.0</td>
<td>42.4</td>
</tr>
<tr>
<td>Celcor 750/2</td>
<td>86.8</td>
<td>2.4</td>
<td>55.3</td>
</tr>
<tr>
<td>FLORA 750/2</td>
<td>86.8</td>
<td>2.4</td>
<td>39.4</td>
</tr>
<tr>
<td>Celcor 600/2</td>
<td>88.1</td>
<td>1.8</td>
<td>51.5</td>
</tr>
<tr>
<td>FLORA 600/2</td>
<td>88.1</td>
<td>1.8</td>
<td>36.7</td>
</tr>
</tbody>
</table>

Cumulative HC Emissions

Engine bench testing on substrate in close-coupled position with production coating
Fast light-off substrates significantly reduce cumulative hydrocarbon emissions compared to standard substrates.

Geometric Surface Area / Light-off

Based on 0.8 L substrate volume
Parts tested at size 118.41 x 73 mm
Corning® FLORA® Substrates

**Back Pressure/ Light-off**

<table>
<thead>
<tr>
<th>Relative Back Pressure to Celcor 400/6</th>
<th>Celcor</th>
<th>FLORA</th>
</tr>
</thead>
<tbody>
<tr>
<td>50%</td>
<td>750/2</td>
<td>750/2</td>
</tr>
<tr>
<td>45%</td>
<td>600/3</td>
<td>600/3</td>
</tr>
<tr>
<td>40%</td>
<td>600/2</td>
<td>600/2</td>
</tr>
</tbody>
</table>

**Environmental Technologies Global Locations**

- Corning, NY
- Blacksburg, Va.
- Kaiserslautern, Germany
- Shanghai, China
- Port Elizabeth, South Africa

**Discover Advanced Solutions with Corning Substrates**

Contact us today to learn how Corning's extensive portfolio of advanced ceramic solutions can help you meet your most demanding system needs.

[Environmental@corning.com](mailto:Environmental@corning.com)

[www.corning.com/EnvironmentalTechnologies](http://www.corning.com/EnvironmentalTechnologies)

**CORNING**

The charts and graphs used in this publication are based on data from experimental and limited tests conducted under controlled laboratory conditions, measurements, and calculations sponsored by Corning. Corning can provide additional calculations or test results based on specific operating conditions.

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