

2022年1月24日

お客様各位

コーニングインターナショナル株式会社  
ライフサイエンス事業部

## **Corning® Single Use Bag 品質保証書の変更に関するご案内**

拝啓 時下ますますご清栄のこととお喜び申し上げます。日頃より当社製品をご愛用いただき誠にありがとうございます。

さて、この度 Corning® Single Use BagのCertificate of Compliance (COC, 品質保証書) が変更されることをご案内申し上げます。

本変更は、製品自体の形状、適合性、材料、滅菌方法、およびその他の要素に変更はありません。

敬具

記

### **変更点**

製品ごとに品質保証書の内容を変更しました。特に製品の接触面または流体経路のみを対象とした無菌性表示を明確にしました。

対象製品リストの一番右端に記載されているアルファベットが、保証内容に記載されているアルファベットに該当します。Aと記載されていれば、保証内容はA

### **変更時期**

2022年1月上旬より順次変更

## 対象製品

| カタログ<br>番号 | 製品名  | COC<br>Version |
|------------|--|----------------|
| 91-200-01  | コレクションバッグ 1、1L-EVA   | H              |
| 91-200-02  | コレクションバッグ 1、2L-EVA   | H              |
| 91-200-05  | コレクションバッグ 1、5L-EVA   | H              |
| 91-200-10  | コレクションバッグ 1、10L-EVA  | H              |
| 91-200-20  | コレクションバッグ 1、20L-EVA  | H              |
| 91-200-41  | コレクションバッグ 2、500mL-EVA  | F              |
| 91-200-42  | コレクションバッグ 2、1L-EVA   | F              |
| 91-200-43  | コレクションバッグ 3、5L-EVA   | A              |
| 91-200-45  | コレクションバッグ 3、10L-EVA  | F              |
| 91-200-47  | コレクションバッグ 3、20L-EVA  | F              |
| 91-200-48  | コレクションバッグ 3、50L-EVA  | F              |
| 91-200-36  | コレクションバッグ 4、10L-EVA  | H              |
| 91-200-39  | コレクションバッグ 4、20L-EVA  | D              |
| 91-200-82  | コレクションバッグ 6、100L-EVA   | H              |
| 91-200-83  | コレクションバッグ 6、200L-EVA   | H              |
| 91-200-84  | 細胞エクспанションバッグ、500mL   | J              |
| 91-200-85  | 細胞エクспанションバッグ、1L  | J              |
| 91-200-86  | 細胞エクспанションバッグ、3L  | J              |
| 91-200-87  | 細胞エクспанションバッグ、5L  | J              |
| 91-200-88  | 凍結保存バッグ、50mL   | J              |
| 91-200-89  | 凍結保存バッグ、250mL  | J              |
| 91-200-90  | 凍結保存バッグ、500mL  | J              |
| 91-200-91  | 凍結保存バッグ、750mL  | J              |
| 91-200-78  | 細胞培養ロッカーバッグ、20L  | G              |
| 91-200-92  | 細胞培養ロッカーバッグ、22L  | G              |
| 91-200-79  | 細胞培養ロッカーバッグ、10L  | G              |
| 91-200-80  | 細胞培養ロッカーバッグ、2L   | G              |
| 91-200-81  | 細胞培養ロッカーバッグ、50L  | G              |
| 91-700-00  | 36 インチ化学薬品耐性、ヒートシールフレキシブルチューブ<br>(内径 1/4 インチ)、オスルアー/メスルアー    | C              |
| 91-700-04  | 36 インチ化学薬品耐性、ヒートシールフレキシブルチューブ<br>(内径 1/4 インチ)、メス MPC/メスルアー   | B              |
| 91-700-12  | 24 インチ化学薬品耐性、ヒートシールフレキシブルチューブ<br>(内径 1/4 インチ)、メス MPC/フィリングベル | I              |
| 91-200-75  | トリプシン用バッグ、5L、HYPERStack 用                                    | F              |
| 91-200-76  | クエンチ用バッグ、5L、HYPERStack 用                                     | F              |
| 91-200-77  | メディウム用バッグ、20L、HYPERStack 用                                   | F              |
| 91-300-15  | タンクライナー、50L、折りたたみ式、3D  | H              |

| カタログ<br>番号 | 製品名                    | COC<br>Version |
|------------|------------------------|----------------|
| 91-300-25  | タンクライナー、100L、折りたたみ式、3D | H              |
| 91-300-35  | タンクライナー、200L、折りたたみ式、3D | H              |
| 91-300-20  | タンクライナー、130L、2D        | H              |
| 91-300-30  | タンクライナー、200L、2D        | H              |
| 91-300-80  | タンクライナー、1090L、2D       | H              |

## 品質保証内容

### Version A

|                       |  |
|-----------------------|--|
| CoC Version           | A  |
| Irradiation Dose Test | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| Inspection            | This lot has been 100% visually inspected per specification  |
| Biological Reactivity | All product contact materials have passed USP Class VI testing (USP <88>) and/or ISO 10993   |
| Cytotoxicity          | All product contact films have passed cytotoxicity testing (USP <87> MEM Elution)  |
| Physicochemical       | All product contact films have passed USP Physicochemical Tests for Plastics (USP <661>).  |
| EP Testing            | All product contact films have passed EP <3.2.2.1> "Plastic Containers for Aqueous Solutions for Parental Infusion".   |
| Endotoxin             | Samples of representative lot are routinely tested in periodic validations for the presence of endotoxin per the USP Bacterial Endotoxin Test (USP <85>). Aqueous extracts contained <0.25 EU/ml as determined by the Limulus Amebocyte Lysate Test (LAL).                                       |
| Particulate           | Samples of representative lot have been routinely tested in periodic validations and have passed requirements per Particulate Matter in Injections Light Obscuration Particulate Count Test (USP <788>).   |
| Sterility             | Routine Sterility testing is performed on representative lot samples following ANSI/AAMI/ISO 11137 guidelines. Periodic Validation has determined that an irradiation dose of 25.0 – 45.0 kGy provides a minimum Sterility Assurance Level of SAL 10 <sup>-6</sup> for product contact surfaces. |

## Version B

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | B  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification  |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP <88>) and/or ISO 10993   |
| <b>Endotoxin</b>             | Samples of representative lot are routinely tested in periodic validations for the presence of endotoxin per the USP Bacterial Endotoxin Test (USP <85>). Aqueous extracts contained <0.25 EU/ml as determined by the Limulus Amebocyte Lysate Test (LAL).                                       |
| <b>Particulate</b>           | Samples of representative lot have been routinely tested in periodic validations and have passed requirements per Particulate Matter in Injections Light Obscuration Particulate Count Test (USP <788>).   |
| <b>Sterility</b>             | Routine Sterility testing is performed on representative lot samples following ANSI/AAMI/ISO 11137 guidelines. Periodic Validation has determined that an irradiation dose of 25.0 – 45.0 kGy provides a minimum Sterility Assurance Level of SAL 10 <sup>-6</sup> for product contact surfaces. |

## Version C

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | C  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification  |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP <88>) and/or ISO 10993   |
| <b>Endotoxin</b>             | Samples of representative lot are routinely tested in periodic validations for the presence of endotoxin per the USP Bacterial Endotoxin Test (USP <85>). Aqueous extracts contained <0.25 EU/ml as determined by the Limulus Amebocyte Lysate Test (LAL).                                       |
| <b>Particulate</b>           | Samples of representative lot have been routinely tested in periodic validations and have passed requirements per Particulate Matter in Injections Light Obscuration Particulate Count Test (USP<788>).  |
| <b>Sterility</b>             | Routine Sterility testing is performed on representative lot samples following ANSI/AAMI/ISO 11137 guidelines. Periodic Validation has determined that an irradiation dose of 25.0 – 45.0 kGy provides a minimum Sterility Assurance Level of SAL 10 <sup>-6</sup> for product contact surfaces. |

## Version D

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | D  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification  |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP<88>) and/or ISO 10993  |
| <b>Cytotoxicity</b>          | All product contact films have passed cytotoxicity testing (USP <87> MEM Elution)  |
| <b>Physicochemical</b>       | All product contact films have passed USP Physicochemical Tests for Plastics (<USP 661>).  |
| <b>EP Testing</b>            | All product contact films have passed EP <3.2.2.1> "Plastic Containers for Aqueous Solutions for Parental Infusion".   |
| <b>Endotoxin</b>             | Samples of representative lot are routinely tested in periodic validations for the presence of endotoxin per the USP Bacterial Endotoxin Test (USP <85>). Aqueous extracts contained <0.25 EU/ml as determined by the Limulus Amebocyte Lysate Test (LAL). |
| <b>Particulate</b>           | Samples of representative lot have been routinely tested in periodic validations and have passed requirements per Particulate Matter in Injections Light Obscuration Particulate Count Test (USP <788>).   |

## Version F

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | F  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification  |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP <88>) and/or ISO 10993   |
| <b>Physicochemical</b>       | All product contact films have passed USP Physicochemical Tests for Plastics (USP <661>).  |
| <b>Sterility</b>             | The Finished Product's fluid path has been validated according to ANSI/AAMI/ISO 11137 with a 10 <sup>-6</sup> Sterility Assurance level (SAL). |

## Version G

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | G  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass               |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification                                |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP <88>) and/or ISO 10993 |
| <b>Physicochemical</b>       | All product contact films have passed USP Physicochemical Tests for Plastics (USP <661>).  |

## Version H

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | H  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification  |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP <88>) and/or ISO 10993   |
| <b>Cytotoxicity</b>          | All product contact films have passed cytotoxicity testing (USP <87> MEM Elution)  |
| <b>Physicochemical</b>       | All product contact films have passed USP Physicochemical Tests for Plastics (USP <661>).  |
| <b>EP Testing</b>            | All product contact films have passed EP <3.2.2.1> "Plastic Containers for Aqueous Solutions for Parental Infusion".   |
| <b>Endotoxin</b>             | Samples of representative lot are routinely tested in periodic validations for the presence of endotoxin per the USP Bacterial Endotoxin Test (USP <85>). Aqueous extracts contained <0.25 EU/ml as determined by the Limulus Amebocyte Lysate Test (LAL). |
| <b>Particulate</b>           | Samples of representative lot have been routinely tested in periodic validations and have passed requirements per Particulate Matter in Injections Light Obscuration Particulate Count Test (USP <788>).   |

## Version I

|                              |  |
|------------------------------|--|
| <b>CoC Version</b>           | I  |
| <b>Irradiation Dose Test</b> | <b>Specification:</b> 25.0-45.0<br><b>Units:</b> kGy<br><b>Results:</b> Pass   |
| <b>Inspection</b>            | This lot has been 100% visually inspected per specification  |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP<88>) and/or ISO 10993  |
| <b>Endotoxin</b>             | Samples of representative lot are routinely tested in periodic validations for the presence of endotoxin per the USP Bacterial Endotoxin Test (USP <85>). Aqueous extracts contained <0.25 EU/ml as determined by the Limulus Amebocyte Lysate Test (LAL). |
| <b>Particulate</b>           | Samples of representative lot have been routinely tested in periodic validations and have passed requirements per Particulate Matter in Injections Light Obscuration Particulate Count Test (USP <788>).   |

**Version J**

|                              |   |
|------------------------------|---|
| <b>CoC Version</b>           | J   |
| <b>Inspection</b>            | Each manufacturing lot is sampled and tested in accordance with Standard Operating Procedures.<br><b>Visual Attributes:</b> Visual examination of the product.<br><b>Packaging:</b> Inspection for packaging integrity, accurate labeling, and correct product configuration.     |
| <b>Biological Reactivity</b> | All product contact materials have passed USP Class VI testing (USP <88>) and / or ISO 10993  |
| <b>Gamma Irradiation</b>     | Fully assembled Cryogenic Containers are gamma irradiated. Dosimeter measurement confirms all portions of the packing environment received 25-50 kGy. The minimum dose of 25 kGy has been validated as the SAL 10-6 dose in accordance with ANSI/AAMI/ISO 1137-2 Method VD max25. |
| <b>Endotoxin</b>             | Samples of finished containers were tested for the presence of endotoxin (per the USP Bacterial Endotoxin Test). Aqueous extracts contained $\leq 20$ EU/device as determined by the Limulus Amebocyte Lysate Test (LAL).   |

なお、本製品に関するお問合せは、弊社代理店営業ご担当者様または弊社営業担当までお願い申し上げます。

以上