




Global Energy Management

2017 savings and program milestones

2017 savings —

 **6.8%**
energy productivity
improvement*
(>36% since 2006)

 **>35M**
gallons of water
saved
(>100M since 2010)


 **148K**
metric tons of
greenhouse gases
avoided
(>2M metric tons since 2006)

 **\$36M**
in energy cost
savings
(\$490M since 2006)

* Energy productivity is the amount of energy used per unit of production.

Program milestones —

 **5**
ENERGY STAR®
Partner of the Year
awards

 **10**
plants achieving
ENERGY STAR®
Challenge
for Industry

 **>400**
GEM team
members
around the world

 **11+**
years of GEM
at Corning