




## Global Energy Management

2017 savings and program milestones

### 2017 savings —

 **6.8%**  
energy productivity  
improvement\*  
(>36% since 2006)

 **>35M**  
gallons of water  
saved  
(>100M since 2010)

 **148K**  
metric tons of  
greenhouse gases  
avoided  
(>2M metric tons since 2006)

 **\$36M**  
in energy cost  
savings  
(\$490M since 2006)

\*Energy productivity is the amount of energy used per unit of production.

### Program milestones —

 **5**  
ENERGY STAR®  
Partner of the Year  
awards

 **10**  
plants achieving  
ENERGY STAR®  
Challenge  
for Industry

 **>400**  
GEM team  
members  
around the world

 **11+**  
years of GEM  
at Corning