

# Point Discontinuity Measurement Method



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Optical  
Fiber

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## Scope

This information describes the current reference method for measuring a point discontinuity in Corning® multimode and single-mode optical fibers.

## General

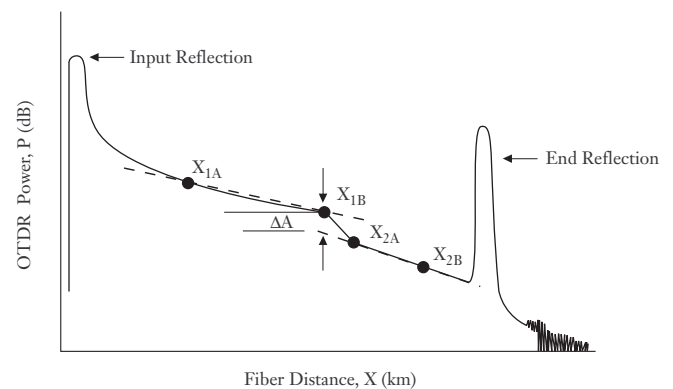
A point discontinuity in the fiber is measured using an Optical Time Domain Reflectometer (OTDR). This technique provides a non-destructive means of estimating changes in the transmitted optical-power level along the fiber length as a function of distance from the optical source. The OTDR measures the backscattered optical power at a series of discrete points throughout the fiber length. This backscattered optical power is proportional to the fiber attenuation rate; however, the OTDR does not measure the actual attenuation of the fiber.

## Measurement Description

A point discontinuity is defined as a discrete step change in the backscattered optical power at any point along the fiber length. Figure 1 shows a simulated OTDR trace of a fiber containing a single, non-reflective point discontinuity.

## Simulated OTDR Trace

Figure 1



The linear portions of the trace,  $X_{1A}$  to  $X_{1B}$  and  $X_{2A}$  to  $X_{2B}$ , represent constant attenuation rates; whereas, the abrupt drop in optical power shown as  $\Delta A$  (between points  $X_{1B}$  and  $X_{2A}$ ) is created by a non-reflective site in the optical path. (Note: a reflective site would appear as a positive spike between points  $X_{1B}$  and  $X_{2A}$ , but an overall drop in power between these points would still be observed.) The separation between  $X_{1B}$  and  $X_{2A}$  is a result of the OTDR pulse width and the detector rise and fall times.

The optical power loss between points  $X_{1B}$  and  $X_{2A}$  (in dB) includes loss due to the point discontinuity as well as loss due to intrinsic fiber attenuation over that distance. The intrinsic fiber loss is removed by using Least Squares Analysis (LSA) to define the slopes of the trace before and after the discontinuity,  $X_{1A}$  to  $X_{1B}$  and  $X_{2A}$  to  $X_{2B}$ , respectively. The vertical distance between these two lines at the beginning of the discontinuity ( $X_{1B}$ ) defines the apparent loss ( $\Delta A$ ). (See Figure 1)

## Measurement Conditions

The fiber ends are stripped of coating and prepared with end angles less than 2° with near perfect mirror surfaces.

- Measurement Wavelengths  
Around 850 nm and 1300 nm for multimode fibers  
Around 1310 nm and 1550 nm for single-mode fibers

## Apparatus

Commercially available optical time domain reflectometers (OTDR) with different wavelength source units are used to measure attenuation uniformity.

## References

EIA/TIA-455-59 (FOTP-59), Measurement of Fiber Point Defects Using An OTDR.

### Corning Incorporated [www.corning.com/opticalfiber](http://www.corning.com/opticalfiber)

One Riverfront Plaza  
Corning, NY 14831  
U.S.A.

Phone: 800-525-2524 (U.S. and Canada)  
607-786-8125 (International)

Fax: 800-539-3632 (U.S. and Canada)  
607-786-8344 (International)

Email: [info@corningfiber.com](mailto:info@corningfiber.com)

### Europe

Berkeley Square House  
Berkeley Square  
London W1X 5PE  
U.K.

Phone: 00 800 2800 4800 (U.K.\* , Ireland, France,  
Germany, The Netherlands, Spain and Sweden)  
\*Callers from U.K. dial (00) before the phone number

00 800 781 516 (Italy)

+44 7000 280 480 (All other countries)

Fax: +44 7000 250 450

Email: [europe@corningfiber.com](mailto:europe@corningfiber.com)

### Asia Pacific

Australia  
Phone: 1-800-148-690  
Fax: 1-800-148-568

Indonesia  
Phone: 001-803-015-721-1261  
Fax: 001-803-015-721-1262

Malaysia  
Phone: 1-800-80-3156  
Fax: 1-800-80-3155

Philippines  
Phone: 1-800-1-116-0338  
Fax: 1-800-1-116-0339

Singapore  
Phone: 800-1300-955  
Fax: 800-1300-956

Thailand  
Phone: 001-800-1-3-721-1263  
Fax: 001-800-1-3-721-1264

### Latin America

Brazil  
Phone: 000817-762-4732  
Fax: 000817-762-4996

Mexico  
Phone: 001-800-235-1719  
Fax: 001-800-339-1472

Venezuela  
Phone: 800-1-4418  
Fax: 800-1-4419

### Greater China

Beijing  
Phone: (86) 10-6505-5066  
Fax: (86) 10-6505-5077

Hong Kong  
Phone: (852) 2807-2723  
Fax: (852) 2807-2152

Shanghai  
Phone: (86) 21-6361-0826 ext. 107  
Fax: (86) 21-6361-0827

Taiwan  
Phone: (886) 2-2716-0338  
Fax: (886) 2-2716-0339

E-mail: [luyc@corning.com](mailto:luyc@corning.com)

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