

CORNING OPTICAL COMMUNICATIONS GENERIC SPECIFICATION FOR SIMPLEX OPTICAL FIBER (SINGLE MODE) NO-EPOXY, NO-POLISH APC OPTISNAP CONNECTORS

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PGS097
Revision 1

Corning Optical Communications reserves the right to update this specification without prior notification.

Master Format 27 13 23 13 Communications Optical Fiber Splicing and Terminations

1.0 General Considerations

This document covers the specifications and performance for field-installable single-mode SCAPC Compatible connectors.

2.0 References

2.1 The following documents may be used as references.

EIA/TIA-568-B.3 Optical Fiber Cabling Components Standard

TIA/EIA-604-3A Fiber Optic Connector Intermateability Standard, FOCIS-3
(Type SC)

3.0 Connector Characteristics

3.1 Design Features.

3.1.1 Strain relief: For SCAPC connector types, the connector shall provide a strain relief mechanism for installation on a single fiber cable that contains strength elements. The fiber within the body of the connector shall be isolated mechanically from cable tension, bending and twisting.

3.1.2 Intermateability: The connector shall be designed to comply with the appropriate TIA/EIA FOCIS document.

3.1.3 Mating Style: The SCAPC connectors shall secure to the field fiber via a rotating cam which shall be situated on the connector body and the camming action shall be performed with the use of a connector terminating tool designed for that purpose. Upon rotation of the cam, the connector shall then be permanently secured to the fiber by the crimping of the connector lead in tube via the connector terminating tool.

- 3.2.1 The connector tool kit will consist of an integrated continuity test systems (CTS), which will give immediate Go/No-Go feedback of successful connectivity.
- 3.2.2 Cleaver and connector installation tool shall not require a fiber handler
- 3.2.3 Ferrule Type: The connector ferrule shall be made from a ceramic material.

3.2 Installation Type.

- 3.2.1 Installation rate: The SCAPC connectors shall be installable upon 900 μ m buffered fiber in one minute or less and upon 1.6, 2.0, 2.6, or 3 mm jacketed cable, if applicable, in three minutes or less total time.
- 3.2.2 Installation on field fiber: The connector shall contain a mechanical splice and require one handheld tool kit to assemble all three connector types.
- 3.2.3 Installation polishing: The connector shall not require polishing of the endface in the field. Connectors shall have a factory-polished fiber stub in the connector ferrule.
- 3.2.4 Installation type: The connector installation shall not require the use of epoxies.
- 3.2.5 Fiber protection: The connector crimp-on mechanism shall protect the bare fiber from the ingress of air or waterborne contaminants and shall secure the fiber in the ferrule micro-hole.

4.0 Performance Requirements

4.1 Insertion Loss.

When tested in accordance with FOTP-171, UPC connectors shall be consistently capable of insertion losses ≤ 0.4 dB (typical) and ≤ 0.75 dB (maximum) when installed in accordance with the manufacturer's recommended procedure.

4.2 Performance Testing Values.

The connector shall comply with the values presented in Table 1.

Table 1. APC Connector Performance

Test	Test Method (FOTP #)	Test Conditions	Requirement*
Insertion Loss (IL)	171	concatenation method	Average: 0.4 dB Max IL : 0.75 dB
Return Loss (RL)	107	coupler with power source and meter	Minimum RL: -60 dB
Low Temp Soak	188	4 days @ 0°C	Max IL : 0.75 dB Min RL: -50 dB
Temperature Life	4	4 days @ 60°C	Max IL : 0.75 dB Min RL: -50 dB
Humidity	5	4 days @ 40°C RH 90-95%	Max IL : 0.75 dB Min RL: -50 dB
Temperature Cycling	GR-326	-40 °C to 75 °C for 7days	Max IL : 0.75 dB Min RL: -50 dB
Impact	2	8 impacts from 1.8 meters (height)	Max IL : 0.75 dB Min RL: -50 dB
Strength of Coupling Mechanism	185	33 N at 0° for 5 seconds	Max IL : 0.75 dB Min RL: -50dB
Durability	21	500 rematings, clean every 25	Delta IL: ≤ 0.2 dB Max IL: 0.75 dB Min RL: -50 dB
Cable Retention 0°	6	0.5 lb. on 900 μm buffered fiber for 5 seconds	Delta IL: ≤ 0.2 dB Max IL: 0.75 dB Min RL: -50 dB
Cable Retention 90°	6	0.5 lb. on 900 μm buffered fiber for 5 seconds	Delta IL: ≤ 0.2 dB Max IL: 0.75 dB Min RL: -50 dB
Flex	1	±90° for 100 cycles @ 0.5 lb. load on 900 μm buffered fiber	Max IL : 0.75 dB Min RL: -50 dB
Twist	36	10 cycles 5 turns, 0.5 lb. load on 900 μm buffered fiber	Max IL : 0.75 dB Min RL: -50 dB

These requirements are attainable when the connector is installed by strictly following the manufacturer's recommended installation procedures on Corning Optical Communications fiber.

5.0 Packing and Shipping

- 5.1 The connector shall be packaged individually or in an organizer pack to adequately protect the connector.
- 5.2 Each connector shall be equipped with a protective dust cap that does not contaminate the connector endface.

5.3 The packaging shall indicate the supplier part number, connector type, and date of manufacture.

6.0 Quality Assurance Provisions

6.1 All cabled optical fibers > 1000 meters in length shall be 100% attenuation tested. The attenuation of each fiber shall be provided with each cable reel.

6.2 The cable manufacturer shall be TL 9000 registered

7.0 Miscellaneous

7.1 At the request of the customer, the cable manufacturer shall provide installation procedures and technical support concerning the items contained in this specification.

Gen Spec PGS097 Revision History

Revision #	Date	Reason for Change
0	6/23/09	Initial creation
1	10/25/17	Reformatted, added Master Format number, Quality Assurance Provisions and Miscellaneous sections.